All amounts are calculated in domestic currency.

Purchase Order Receipt Scang

Tuesday, August 01, 2017 12:56:14 PM

All Vendors PO ID PO37148 All Receipt Dates All Line Itom Type All Item ID/GL/WOs All Rec. Employees All Currencies Grouned by Vendor ID

	Book Amt	80.00	\$0.00	\$0.00	36.1667 0.0000 0.0000 \$0.00	0.0000
	MRB Qty/ MRB Reject Qty	0	0 0	0	ver antity: cr (PO U/M): gice Quantity:	uantity:
	Sost Per Unit/ Inspected Oty/ Recv/Salue Rejected Oty (PO U/M)	0.000.0 0.0000	0.0000	00000	Total-Receiver Total Oty to En Va (P	1 total Batter que
	Recv Org Org (PO-U/M)	.10.0000	25.1667	1.0000		
	Required Ory Date/ Required Ory Date/ Recv Emp	8/14/2017 7/25/2017 10.0000 PLOU01	8/2/2017 7 /30/2017 24.0000 PLOU01	8/14/2017 7/25/2017 1.0000 PLOU01		
All currencies	PO U/M/ Stock U/M Rec	A.M. Castle & Co. (Canada) Inc C/O 910720 Each 8/14/2 ndbar Each 10.0	500 V 5 2.50 f 3-89	TI		
All Kec. Employees	Project ID Reference/ Description/ Cert Std	VU-MET002 A.M. D6104-003P 17-4 SS Roundbar 3.25"Od	m138130 M304B0.500X2.500 vf 5 304 BAR.500 x 2.50 f 3-89	71401-45 PROCUREMENT QUALITY CLAUSES	m138130	
All Item ID/GL/WOS All Rec. Employees All Currencies Grouped by Vendor ID	Purchase Line Pro Order ID/ Nbr/ Curr Type Insp Req	VendorID\Vendor Name PO37148 5 USD No	(9) °Z	∞ °Z		



P/ KENG SLIP/ CERTIFICATE OF CONFORMANCE

Page 1 of 1

A. M. Castle & Co.		Sold To.		Chin To.	1	Dolling To.	
A. M. Castle & Co.		SOID 10:		Solidine:		Deliver 10:	
ellivseulle.		DART AEROSPACE LTD	DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY	1270 ARERUSPACE LTD	PAGE LTD	DART AEROSPACE LTD	DART AEROSPACE LTD
3800 Enterprise Drive Janesville, WI 53546	Ø)	ON KGA 1K7 CA		HAWKESBUI	HAWKESBURY, ON K6A 1K7 CA		LIN I MANANCES DON'T, ON NOT
Date Shipped	F.O.B.	Freig	reight Terms	Ckriter	60	BOL No	Delivery No
27-JUL-2017	ORIGIN	Prepaid	aid	CASTLE	CASTLE_NETWORK 2	2706017	121194642
					111111111111111111111111111111111111111		
Shipment Details				Final Desunation	Buor Carrett.		
Order No	Line No	Item No		Apscription	10	15.0	
4835328	-			0.5000.2.500 SPECIFICA	.5000.2.5000.FLAT.304.STAINLI SPECIFICATIONS: ASTM A276	ESS.HR.ANN.PIC	0.5000.2.5000.FLAT.304.STAINLESS.HR.ANN.PICKLE.132.0000-156.0000 SPECIFICATIONS: ASTM A276
Purchase Order No		Part Number		Ordered Qty			Invoice Qty
37148				24.00 FT		25.1667 FT	57 FT
Details	ALL Ema END	ALL PAPERWORK MUST HALL MATERIAL MUST HEMBIL PARENCE TO EMBIL PRESENDER OF THE PERFORMENT AS PROPERSEND ISE: COMMERCIAL	ALL PAPERWORK MUST FOLLOW ORDER / CUSTOMER MUST RECEIVE AT TIME OF DELIVERY ALL MATERIAL MUST HAVE IDENTIFYING MARKINGS EX:HEAT #'S Email P/s and certs to: clavoie@dartaero.com END USER: DART AEROSPACE END USER: DART AEROSPACE END USER: COMMEDIAL AIDCRAFT DARTS	MARKINGS EX:	IUST RECEIVE AT THEAT #S	IME OF DELIVER	X
Mill	Heat	Heat Number	Mech ID	SOE	Width (IN)	Length (IN)	Shipped Ofv (LBS)
VALBRUNA CORPORATION	266000	000		2	ì		108.0000
							意要 音
We hereby certify the material or Test reports are on file subject to for credit.	covered by this certifical to examination. All claim	ition conforms in accordance v ms for defective material are v	with the above specifications an waited unless made in writing to	d has been found to meet to A.M. Castle & Co. within (the applicable requirements for	the series including any field out to the correct size, c	We hereby certify the material covered by this certification conforms in accordance with the above specifications and has been found to meet the applicable requirements for the experience any specifications forming a part of the description. All claims for defective material are weived unless made in writing to A.M. Castle & Co. within 60 days of the shipment. Material cut to the correct size, or material cut by the customer cannot be returned for credit.
Reviewed by Authorized Castle Metals Representative:	Metals Representative	*		Date:	te: Name:		

Acciaierie Valbruna s.p.A.







QUALITY MANAGEMENT STRIKE CERTIFIED BY LLOYD'S PERISTER



CERTIFICATO DI COLLAUDO **ABNAHMEPHUEFZEUGNIS** INSPECTION CERTIFICATE CERTIFICAT DE RECEPTION EN 10204 (2004), 3.1

36100 VICENZA (Heffa) - Viale della scienza, 25 z.l. Stab.: 39100 BOLZANO (Nalia) Via A. Volta, 4 Telephon number: 0039 (0) 444968211

Cliente / Businessurgens Com. VALBRUNA STAINLESS INC. 2400 TAYLOR STREET WEST 46801-FORT WAYNE, IN 46801-US

n / Regulariones / Eulganoss

ASTM A262 2013 PRACTICE E (0) SECTION II PT.A 2013 EDITION

Prodution: ACCIAIERIE VALBRUNA S.P.A.

State di tembura: Hot rolled Descaled Annaaled Hot rolled

Avviso di Spedizione. D-VI15004453

Ordina nr. 43705 326568 CASTLE

Tipo di Elaborazione E+AOD

Certificato nr. MEST643889/2015/

Conferms ording ar: El 15000753 to Care Corder (Fast or

Marchio di Fabhrica: Zenchuni dağı Eletarmenyola Virgidə doğra Engliy alın Pusanını gerudestificis

Punzone del Collaudatora: Searcon dex Werkstachwerdchoppe Inspecie a statistichorces de l'asse yez

AMS 00-5-763 C 304 A ASTM A276 3013A 530480 A ASME SA479 2013 S30400 A (0) ASTM A479 2014 530400 A

Quella: T-304L 95036

Specifiche:

3304-34 7 304 A

ASTM A484-148 TABLE 5 AISL Tolleranza Marea. Punzonesura: 304/304L Tellarana WillowancelTellarance Pero-LB Lollo M Colara Pezzi Lunghezza - in Dimension - in Pos. m. Coggetto Losses Lot es Lamps Carpab Lavidi Hos DAS Prog. Act. Specific Hir die poor Demento Paking Policis ලක්ෂේ මේදෙන්ව 266000 426903260 2.599 144 / 151 2,5000 x 0,5000 0010 Fial

TEST ALLO STATO DI FORNITURA enters of medical and Costlic Tiest on reviewny consiston. Prilintung but Refurb Rasillonza DUTEZZE Satzions Scienzamento Allungamento Snigirvarounta **Bosistanza** The Sound OF TEST E 4d RA 地 Rp 0,2% Fire 44 k.6 L 36 mm k.s.1 50 75 40 30 Valori richipse 1 mba 115 max 185 89 54 70 68 49 12.5

And the property of the constraint of Sportings are remarked in the constraint of th	Commence of the state of the st
TEST	min max
The state of the s	B
A Grain size for ASTM-E112	and the second s

st. akvegruchtsfefdrags. Tutterventslickster, Cu-Tangonslicksterg

Analisi chimica

8 110 Cotala And 18,50 mas à 580 1,00 0.100 2.00 1,00 50,50 0.045 0.030 Cu % P % 5% N % NI % Mo % SIN Mn % Cr % 0,027 0,093 1,64 | 18,24 | 0,45 0,31 8,09 0,032 266000 | 0,020 | 0,41

Interprenular corrosion test per ASTM A262 pract. E: ok. Absence of cracks at 20 x magnification after bend test. Reduction ratio # 40,2:1

Annealing temperature: 1940°F for 1 hiwater.

Material la DFARS Comptant

Starm makes socialistants tune to condizioni richiaste Die gesseles Automousgen sais E. Arigot esta . The program has been branched in scoonie in with the recessessants to comprise is to been branched and an grandie.

Corara o antimoscolenza OK Vanosichubungsichtung, opennischenheim stochgelöhrt Antensing testing teilbermist CR Constitut versionstange tett i.e.e. Cornrotio visivo e dimonsiongle: socidistis le esigenza Basehogung und Austragasung ginsa Basesbyrasing Vassehogungstram and desagraporus checks activischery Corockis world at consistenty: expeditional

Material free from Mercury contamination

Melled and manufactured in half ... No welding of weld repair We declare that the finished product is checked for redinactive contamination through Portal System when it leaves the production plant.

The Curally Management System is Cartified acc. Pressure Equipment Disective (97/23/EC) Annex 1,s, 4.3 by TUEV and LLOYD'S

Any act of tempering, modification, election, counterfeiting and/or lateflication and/or any other action which modifies the contents of this test certificate shall consider a violation of applicable civil and criminal term. Accidion to the and criminal term, Accidion to Vallacina shall protect as digital and interests before any competent court, authority and justification.

The supplied product contents to requirements dispressly requested by the purchaser and conforms to requirements specified by cantilled horms and standards. Should the product be used for more severe, cristal and/or in any case different applications than those the material to generally freehold for, any different and/or supplications than those the material to generally freehold for, any different and/or supplications than those the material to generally freehold for, any different and/or supplications than those the material to generally freehold for any case of the supplications are supplications.

Vicenza, 16/02/15

VCQD00 Med MORS il collapdature di stabilimento / der Werkssachversländige/Tyloriq inspector / L'agent d'ustre

M. Pizzotly KLANS

Pagina - 1 df 2

Acciaierie Valbruna s.p.A.







QUALITY MANAGEMENT BYSTEN CRITICALD BY LLDYD'S PERSTER



CERTIFICATO DI COLLAUDO ABNAHMEPRUEFZEUGNIS INSPECTION CERTIFICATE CERTIFICAT DE RECEPTION EN 10204 (2004), 3.1

35100 VICENZA (Ralle) - Viale della scienza, 25 z.l. Siab.: 39100 BOLZANO (Italia) - Via A. Volta, 4 Telephon number : 9039 (0) 444988211

Cleme / Biometer Procession VALERUNA STAINLESS INC. 2400 TAYLOR STREET WEST 45801-FORT WAYNE, IN 46801-US

Prodution: ACCIAIERIE VALBRUNA S.P.A.

Stato di territura: Hot rolled Descaled Annealed Hot rolled Liebtredad Debug et leibt de benean

Avviso of Specialone: D-V115004453

Ording or 43706 326588 CASTLE

Tipo di Blaborazione: E+AOD
Estrimiturgiant Metro processivo di viscosti il

Certificato nr: MEST643889/2015/

Conferma ordine nr; El 15000753

Marchio di Fabbrica: Zeore ses seltereshes Yada man Sigla da Famo productes

Punzong del Colleudatore: Stimpel des Vinhauechungsmagen Impedal : sampsPelmon de l' assurer



requirements shall be specifically demanded, at least, upon order of the Product by the Purchaser. Accidints Valbrana SpA shall not be responsible for any improper use of the Products.

	Castle Metals
HEAT NUMBER	266000
MECHANICAL ID	
ITEM CODE	15036
LOT NUMBER	
PO NUMBER	386588
RECEIPT DATE	4-20-15
SUPPLIER	Valbrura
SPECIFICATION	
LCS	
COMMENT	
APPROVED_	Quing

Vicenza,16/02/15

(PALL NOE2)

8 collaudatore di stabilimento / der Werkssachverständige/ (Workg Inspector / L' agrant d' usine

M. Aizzogo Kurs

Pagina - 2 di 2

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M309 DATE: AUG	<i>Bo</i> 0 9	1500 2017	PO/BATCH NO.: po37148/M138/8
MATERIAL CERT REC'D: QUANTITY RECEIVED: QUANTITY INSPECTED: QUANTITY REJECTED:	5	8	THICKNESS ORDERED: 508 THICKNESS RECEIVED: 1500 SHEET SIZE ORDERED: A
DESCRIPTION	(Ch	CR eck (N)	COMMENTS
SURFACE DAMAGE	Υ	N	
CORRECT FINISH	(8)	N	
CORROSION	Y	(N)	
CORRECT GRAIN DIRECTION	0	N	
CORRECT MATERIAL PER M-DRAWING	8	N	ASTM AD76
CORRECT THICKNESS	Q	N	
PHOTO REQUIRED	Υ	1	
CORRECT REF # TO LINK CERT	(1)	N	HT # 766000
CORRECT MATERIAL IDENTFICATION	(Y)	N	
CORRECT M# ON THE MATERIAL	(A)	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Υ	B	
DOES THIS REQUIRE AN EXTRUSION REPORT	Υ	(S)	
CUT SAMPLE PIECE	OF	MA	TERIAL AND PREFORM A HARDNESS CHECK.
	F	RECO	ORD RESULTS BELOW

	CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW						
HRC HRB DUR A DUR D WEBSTER							
TYPE OF MATERIAL	TINO	TIND	DONA	DOND	WEBSTEIT		
SIZE OF TEST SAMPLE							
HARDNESS / DUROMETER READING							

testers located in the Quality Office

QC 18 INSPECTION			ENGINEERING SIGNOFF (if required)
INSPECTED BY:		5	SIGNED OFF BY:
DATE:	AUG 0 9 2017	9-89	DATE:

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

05 LED 3 E

	DED PLATE TO PUR ATED SPECIFICATION "304/316 BAR" TO	ADDED PLATE TO PURCHASE MATERIAL, ADDED PLATE LACTED SECFICATIONS, AND EG.: CHANGED TITLE FROM '304/316 BAR' TO '304/318 BARPLATE	WB WB	10.11.25
8	REFORMAT DWG, ADD SPECS (ZN D6-1). REF PAR 08-020A	SPECS (ZN D6-1),	g.	09.07.15
A NE	NEW ISSUE		Н	05.06.10
REV.		DESCRIPTION	ВУ	DATE
DESIGN	\$	DART AFROSPACE ITD	12	2
DRAWN	9	HAWKESBURY, ONTARIO, CANADA	CANAC	1 4
CHECKED	18	DRAWING NO.		REV. C
MFG. APPR.	C/2/	M304B		SHEET 1 OF 1
APPROVED	*	TITLE		SCALE
DE APPR.	+	304/316 BAR/PLATE		NTS
DATE 1	10.11.25	COPYRIGHT © 2005 BY DART AEROSPACE LTD THE DOLMET BY REPAIR THE CONTROLLED THE LUMBER SOCIETY BY IT IS NOT TORS USED FOR ANY REPORT OF CONTROLLED TO ANY CHARGE SERVEN WITHOUT BY	ROSPACE	LTD CONOMINATOR

SPECIFICATION CONTROL DRAWING

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PURCHASE MATERIAL: AISI 304/316 SS BAR OR AISI 304/316 SS PLATE (NOTE: AISI 303 NOT ACCEPTABLE)

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ASTM A276-OR ASTM A240 M304B T.TTT X WW.WWW SPECIFICATIONS
PART NUMBER 68-6

EG. 0.5" x 3.0" BAR = M304B0.500X03.000 EG. 0.5" X 12.0" PLATE = M304B0.500X12.000 WHERE "T.TTT" = THICKNESS IN INCHES AND "WW.WWW" = WIDTH IN INCHES

U

8

×



Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7

Tel: 613 632 9577 Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO37148

Purchase Order Date 7/20/2017 PO Print Date 7/20/2017

Page Number 1 of 4

Order From:

VU-MET002

Ship To: DART AEROSPACE LTD

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

CANADA

EMAIL. SD

JUL 2 0 2017

METAUX CASTLE
P.O. BOX 4090 STN A
TORONTO, ONTARIO M5W OE9
CANADA

Contact Name

Vendor Phone

Ship To Contact Ship To Phone

Ship Via: Ship Acct: Yours ppd

Buyer

Chantal Lavoie

10127-2607

Customer POID

Customer Tax #
Terms

Net 30 USD

Currency

FOB

Destination-Collect

Line Nbr	Reference Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
	Line Comments Delivery Comments		Promise Date				many de late française differen amendo.
		7075-T7351 2X6X6.25	8/14/2017 Yes		20.00 Each	\$26.88	\$537.60
			8/14/2017				

AS PER DWG D6101 REV. B B164403 SIZE: 6.00" X 6.250" X 2.00" THICK GRAIN DIRECTION ALONG 6.00" LENGHT MATERIAL: 7075-T7351 QQ-A-250/12 TOLERANCE AS PER QUOTE +.030"/-.000"

Line Total:

\$537.60

2 D6101-003P

7075-T7351 2X6.25X7.875

8/14/2017

Yes 8/14/2017

30.00

Each

\$35.29

\$1,058.70

AS PER DWG D6101 REV. B B164404 SIZE: 7.875" X 6.250" X 2.00" THICK GRAIN DIRECTION ALONG 7.875" LENGHT MATERIAL: 7075-T7351 QQ-A-250/12 TOLERANCE AS PER QUOTE +.030"/-.000"

Note:



METAUX CASTLE

P.O. BOX 4090 STN A

TORONTO, ONTARIO M5W OE9

Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 Tel: 613 632 9577

Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO37148

Purchase Order Date 7/20/2017 PO Print Date 7/20/2017

Page Number 2 of 4

Order From:

VU-MET002

DART AEROSPACE LTD Ship To:

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

CANADA

Contact Name

CANADA

Vendor Phone

Ship To Contact Ship To Phone

Ship Via:

Yours ppd

Ship Acct:

Buyer

Customer POID

Customer Tax # Terms

Currency

FOB

Chantal Lavoie

10127-2607

Net 30 USD

Destination-Collect

Line Total:

\$1,058.70

D6101-005P 3

7075-T7351 8.25X5.0X2.5

8/14/2017

Yes

20.00 Each \$36.20

\$724.00

AS PER DWG.D6101 REV.B

B164405

SIZE: 5.00" X 8.250" X 2.50" THICK

GRAIN DIRECTION ALONG 5.00"" LENGHT MATERIAL: 7075-T7351 QQ-A-250/12 TOLERANCE AS PER QUOTE +.030"/-.000"

8/14/2017

Line Total:

\$724.00

D6102-013P

6061-T6 7.0X6.5X2.0

8/14/2017

Yes 8/14/2017

10.00 Each \$31.65

\$316.50

AS PER DWG D6102 REV. D B164406 SIZE: 7.000" X 6.500" X 2.00" THICK

GRAIN DIRECTION ALONG 6.500" MATERIAL 6061-T6/T6511 QQ-A-250/11 TOLERANCE AS PER QUOTE +.030"/-.000

Line Total:

\$316.50

Note:



METAUX CASTLE

P.O. BOX 4090 STN A

Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 Tel: 613 632 9577

Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO37148

Purchase Order Date 7/20/2017 PO Print Date 7/20/2017

Page Number 3 of 4

Order From:

VU-MET002

DART AEROSPACE LTD Ship To:

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

CANADA

TORONTO, ONTARIO M5W OE9 **CANADA**

Contact Name

Vendor Phone

Ship To Contact

Ship To Phone Ship Via:

Yours ppd

Ship Acct:

D6104-003P

5

17-4 SS Roundbar 3.25"Od

8/14/2017 Yes

8/14/2017

Buyer

Customer POID

Customer Tax #

Net 30 Terms USD Currency

Each

FOB

Destination-Collect

Chantal Lavoie

10127-2607

10.00

\$26.70

\$267.00

AS PER DWG D6104 REV. B

B164421

SIZE: 3.25" X 3.80" LONG

MATERIAL: 17-4 PH AS PER AMS 5643 OR AISI 630

Line Total:

\$267.00

M304B0.500X2.500

304 BAR .500 x 2.50

8/2/2017

Yes

8/2/2017

24.00

\$14.15

\$339.60

MATERIAL: AISI 304/316 SS BAR OR AISI 304/316 SS AS PER ASTM A276 OR ASTM A240

NOTE: AISI 303 NOT ACCEPTABLE

Line Total:

\$339.60

7075-T73 Bar 4.0 x 4.0

8/14/2017

4.00

\$139.75

\$559.00

M7075T73B4.000x4.000

grain direction along 4" wide

f

Yes

8/14/2017

MATERIAL: 7075-T73/T73510T73511 BAR AS PER AMS-QQ-A-200/11 OR AMS-QQ-A-225/9 OR AMS 4124 OR AMS-QQ-A-250/12 OR AMS 4078

NOTE: GRAIN DIRECTION MUST RUN ALONG 4" WIDE

Note:



Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7

Tel: 613 632 9577 Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO37148

Purchase Order Date 7/20/2017 PO Print Date 7/20/2017

Page Number 4 of 4

Order From :

VU-MET002

METAUX CASTLE P.O. BOX 4090 STN A TORONTO, ONTARIO M5W OE9

CANADA

Ship To: DART AEROSPACE LTD

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

CANADA

Contact Name

Vendor Phone

Ship To Contact

Ship To Phone Ship Via:

Yours ppd

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax #

Net 30 USD

10127-2607

Terms
Currency
FOB

Destination-Collect

71401-45

PROCUREMENT QUALITY CLAUSES

8/14/2017

No 8/14/2017

Line Total:

\$559.00

\$0.00

\$0.00

Procurement Quality Clauses

A005 right of entry

A012 chemical and physical test report

A016 personnel qualification

A017 raw material identification (as applicable)

A026 certification of material conformance

A041 quality management system

A042 dart notification by supplier

A043 retension of quality documents

Cart 25

Line Total:

\$0.00

PO Total:

\$3,802.40

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr:

Change Date:

7/20/2017

Chantal Lavoie

From:

Desbiens, Marc < mdesbien@amcastle.com>

Sent:

Thursday, July 20, 2017 11:00 AM

To: Subject: Chantal Lavoie RE: quote

Hi Chantal,

price and delivery on mat'l.

304 bar 0.500" x 2.5" x 24 ft \$ 14.15 FT 6-7 days

7075-t73 bar 4" x 4" x 4 ft grain direction along 4" wide \$ 139.75 FT 2-3 weeks

Thanks

Marc Desbiens Représentant Ventes Internes Métaux Castle, Montreal, QC Ligne directe 514-795-8176 1-800-806-6660 ext 52226

Fax: 1-855-892-6370

Votre Solution D'Approvisionnement Sur Mesure Pour Vos Besoins de Métaux

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